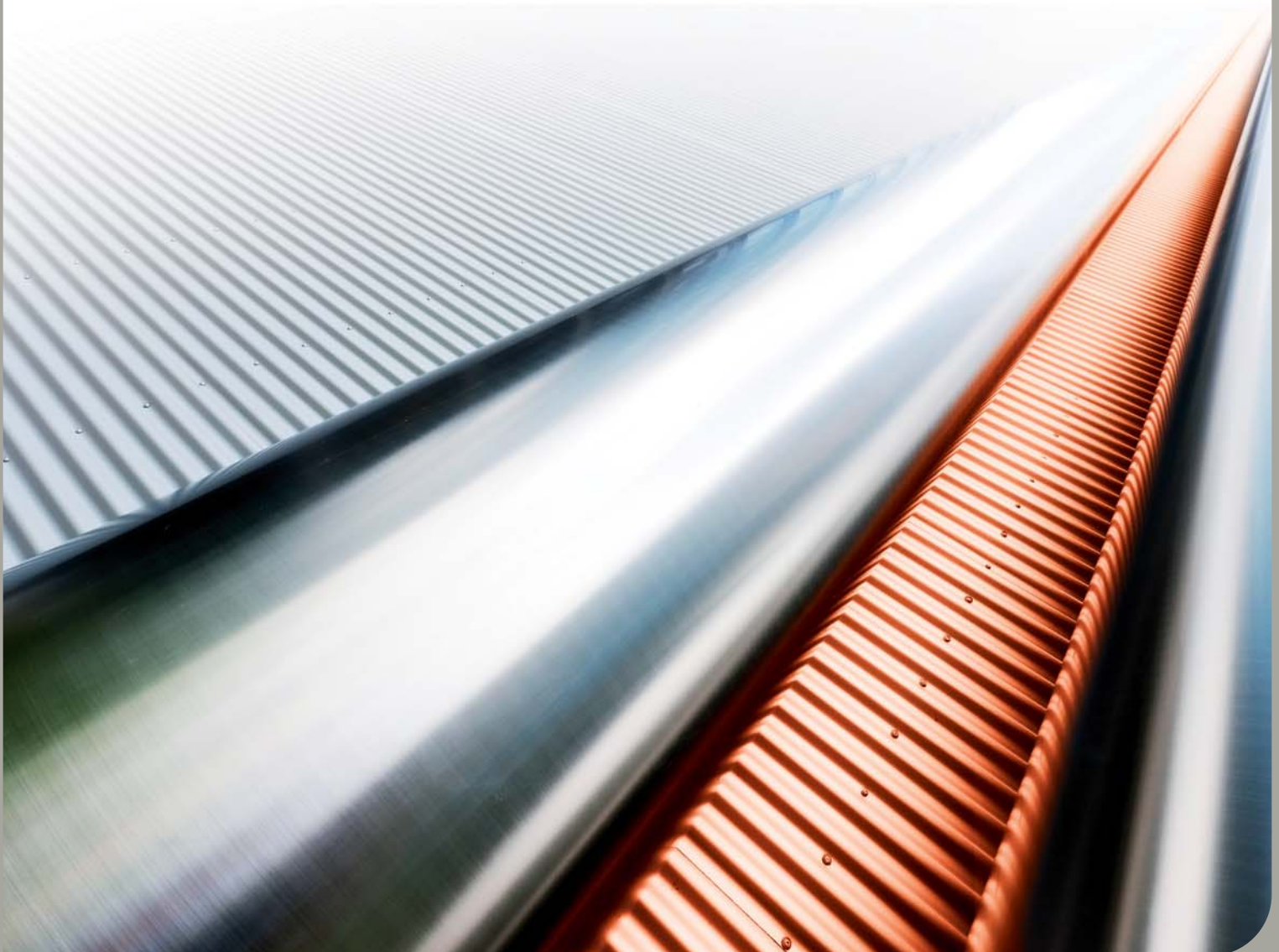


Industeel



ArcelorMittal

Site of Dunkerque



# Industeel

Site of Dunkerque

## ■ - Our working philosophy - ●

The know-how developed for more than 25 years and the capacity to deal with complex realizations, where the size grants nothing to the precision, make of INDUSTRIEL DUNKERQUE, a key actor on the segment of the plate metal work of medium capacity.

Industeel Dunkerque realizes some pieces which find their place on industrial places all over the worlds. This is possible by the level of high requirement which we apply to our manufacturing and our capacity to work with customers and partners of different cultures.



> Metal work  
of medium capacity

> Specialized in large thicknesses  
and width

> Carbon and special steels

■ - Safety  
Quality  
Environnement - ●  
Very High value

In Industeel, work safety, manufacturing quality and environnement respect are the value more than priority anchored in the daily practices.



Certificat n°  
44 100 070752



BS OHSAS 18001 : 2007



## Reference table

TOTAL, EXXON MOBIL

MITSUBISHI, IHI, CBI, ENTREPOSE, SAIPEM, TECHNIP

AIR PRODUCT

DMC NOBELCLAD

STX (chantiers navals)

AMADA, DMS, LVD, LEFORT

# Customers services



## Steel supply

- ◆ Industeel Dunkerque have the capacity to propose to their customers all type of steel :
  - Carbone steel: S235, S355...
  - Particular steel : stainless steel, 9% nickel, titanium, duplex, P265GH
- ◆ Range of thickness from 5mm to 250mm.

## Cutting

- ◆ 3 digitally-controlled oxygen cutting machines connected to a DAO dedicated to carbon and allowing the cutting until 250mm.
- ◆ 1 plasma cutting under water allowing the stainless and duplex steel cutting until 130mm.

★ **Customers advantages** : Productions rate and treated thickness.

## Mechanical beveling

- ◆ All type of bevels on a maximum length of 16 meters.
- ◆ Handling capacity until 30 tones.

★ **Customers advantages** : Rate production, treated thickness and strict tolerances.

⊕ **Referral industry** : Energy (storage oil/gas), pressure vessel, nuclear energy, chemical vessel construction

## Forming

- ◆ Cold forming.
- ◆ 1 cold rolling crushing machine (strength 1500 T), for bending and rolling pieces with large thickness and width :  
Maximum thickness: 105 mm  
Maximum width: 10 000 mm
- ◆ Forming capacity completed by 2 presses (strength 320T and 700T) for conventional using.
- ◆ 1 cold rolling crushing machine allowing realizing a shell course in a 4000 mm diameters one part, with 3000 mm high and maximal thickness of 30 mm.

★ **Customers advantages** : Steel saving, our machine does not need any over length for forming. One piece in on part avoiding additional assembling operations.

⊕ **Referral industry** : Energy (storage oil/gas), nuclear energy, chemical vessel construction, aeronautics, new works and maintenance.



3 digitally-controlled oxygen cutting machines



1 plasma cutting under water



Cold rolling crushing machine



Cold rolling crushing machine 1500T



Press brake 700T



Beveling machine

## Methods department

- ◆ With a wealth of experience behind it, the methods department work with the customer to get involved in the search for solutions and optimize the manufacturing.
- ◆ Missions: drawing analysis, manufacturing order preparation concerning individual drawing, supply management.
- ◆ Tools : AutoCAD, Act cut (nesting software), logitrace (formed pieces software)

### Additional services :

- Mechanical drilling
- Surface preparation : shot blasting and painting
- Grinding and buffing
- Little laser cutting
- Non destructive inspection
- Welding
- Storage
- Transport



# Industeel



# ArcelorMittal

## Site of Dunkerque

48 Avenue de la Garonne  
59944 Dunkerque Cedex - France

Tel : +33 (0)3 28 24 83 01  
Fax : +33 (0)3 28 24 83 19

Mail : [id.servicecommercial@arcelormittal.com](mailto:id.servicecommercial@arcelormittal.com)

[www.industeel.info](http://www.industeel.info)  
[www.arcelormittal.com](http://www.arcelormittal.com)



Located near the 3 main European capitals of the Northern Europe (London-Antwerp-Bruxelles-Paris), our site takes advantage of quay allowing the loading of barge, a connection with the railway and a fast connection to the motorway.

