

**Scope of the approval – Manufacturer of material in accordance with
PER 2016/1105, Schedule 2, Part 4, Para. 31 (8)**

Annex to certificate no.
PER-0168-QS-M 3256904/2023/MUC-01 von / dated 2023-05-02

Name: INDUSTEEL France - Groupe ArcelorMittal	Country: FR	Date: rev. 0 2023-05-02	Page: 1 of 2	Competent Body of TUV SUD B A B T Unlimited
Manufacturer: Street: 118, Route des Etaings 2, Rue Pétrin Gaudet				
City: 42800 Rive-de-Gier 42400 Saint-Chamond				

No.	Material Designation Material Grade	Material Specification		Delivery Condition Code	Description Product	Dimensions				Weight		Requirements Technical Rules		Report no. C-3717878-22 dated 2022-12-07
		Spec.	No.			Thickness [mm]		Diameter [mm]		1=t	value	Spec.	No.	Remarks
						from	to	from	to	↓				
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9a	9b	10
01*)	S235JR (1.0038), S235J2 (1.0117), S275JR (1.0044), S275J2 (1.0145), S355J2 (1.0577), S355K2 (1.0596)	EN	10025-2	N	Hot rolled plate Hot and cold formed part	300	-	-	4600	-	-			*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory. For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.
02*)	P235S (1.0112), P265S (1.0130), P275SL (1.1100)	EN	10207	N	Hot rolled plate	160	-	-	3700	-	-			
03	P235GH (1.0345), P265GH (1.0425), P295GH (1.0481), P355GH (1.0473), 16Mo3 (1.5415), 13CrMo4-5 (1.7335), 10CrMo9-10 (1.7380)	EN	10028-2	N, NT, QT	Hot rolled plate Hot and cold formed part	-	250	-	4600	-	-	EN	13445-2 13445-4 par. 10	
04	20MnMoNi4-5 (1.6311)	EN	10028-2	QT	Hot rolled plate Hot and cold formed part	-	250	-	4600	-	-	EN	13445-2 13445-4 par. 10	
05	15NiCuMoNb5-6-4 (1.6368)	EN	10028-2	NT, QT	Hot rolled plate Hot and cold formed part	-	200	-	4600	-	-	EN	13445-2 13445-4 par. 10	
06	P275NH (1.0487), P275NL1 (1.0488), P275NL2 (1.1104), P355N (1.0562), P355NH (1.0565), P355NL1 (1.0566), P355NL2 (1.1106), P460NH (1.8932), P460NL1 (1.8912), P460NL2 (1.8913)	EN	10028-3	N	Hot rolled plate Hot and cold formed part	-	250	-	4600	-	-	EN	13445-2 13445-4 par. 10	
07	11MnNi5-3 (1.6212), 13MnNi6-3 (1.6217), 12Ni14 (1.5637), X8Ni9 (1.5662)	EN	10028-4	N, NT, QT	Hot rolled plate		30		3400			EN	13445-2	

Explanation: AT = solution annealed NT = normalized and tempererd N = normalized S = stress relieved TM = thermo-mech. treated U = not annealed
 QT = quenched and tempered CR = temperature controlled hot formed (controlled rolled) A = annealed AR = as rolled
 a = material designation in column 10 b = condition in column 10 c = object in column 10
 d = dimensions acc. to technical rules e = weight acc. to technical rules f = technical rules reference column 10

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		Spec.	No.			Thickness [mm]		Diameter [mm]		1=t	value	Spec.	No.	Remarks
						from	to	from	to	2=kg ↓				
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9a	9b	10
08	X2CrNiN18-7 (1.4318), X2CrNi18-9 (1.4307), X2CrNi18-9 (1.4306), X2CrNiN18-10 (1.4311), X5CrNi18-10 (1.4301), X5CrNi19-9 (1.4315), X6CrNi18-10 (1.4948), X6CrNi23-13 (1.4950), X6CrNi25-20 (1.4951), X6CrNiTi18-10 (1.4541), X6CrNiTiB18-10 (1.4941), X2CrNiMo17-12-2 (1.4404), X2CrNiMoN17-11-2 (1.4406), X5CrNiMo17-12-2 (1.4401), X6CrNiMoTi17-12-2 (1.4571), X2CrNiMo17-12-3 (1.4432), X2CrNiMo18-14-3 (1.4435), X1CrNi25-21 (1.4335), X6CrNiNb18-10 (1.4550), X8CrNiNb16-13 (1.4961), X6CrNiMoNb17-12-2 (1.4580), X2CrNiMoN17-13-3 (1.4429), X3CrNiMo17-13-3 (1.4436), X2CrNiMoN18-12-4 (1.4434), X2CrNiMo18-15-4 (1.4438)	EN	10028-7	AT	Hot and cold formed part	-	200	-	4600	-	-	EN	13445-4 par. 10	For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.

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