	QTR - Qualification Test Record NORSOK M-650				QTR. No.: 005
					Rev. No.: 0
	MPCR – Manufacturing procedure				MPCR N°:003
	conformity record ISO 17782				Rev. No : 0
Manufacturer name/address/ Web page:	INDUSTEEL BELGIUM 266, rue de Châtelet B-6030 CHARLEROI (BELGIUM)				
Reference standards	NORSOK M-650 rev 4 - Compliant with ISO 17782 rev Oct. 2018				
Material designation and MDS No.:	UNS S32304 PREN28 acc. to MDS YD35 rev 0 (Norsok M- 120:2021)				
Manufacturing procedure summary doc. No.:	Manufacturing procedure summary MPS03				Rev. No.: 0
Products and manufacturing process(es):	Rolled plates				
Mandatory conditions and sub- contractors:	Heat Treatment in furnace N° 1 (max thickness 80 mm) or furnace N°7 (max thickness 38 mm)				
Qualification expires:	September 2029				
	reports of TUS of Verification of hereports of TUS	on furnace 1 date	ed 27/01/2022 a ocedures carried ed 08/02/2022 a	nd dated 2 lout for fur nd dated 0	rnace N°7 : see the 2 08/11/2023.
Products and manufacturing	Test record No.	Tested thickness	Qualified thickness	Test pie weigh	
process(es):		(mm)	(mm)	(kg)	
659533.1	TP&R - UNS32304	50	50		
	Qualifica	ation/Accept	ance signat	ures	
Manufacturer:	Prepared by/Date E. Hologne/Septe	e: ember 25th, 2024	Checked by/Date: D. Mestres-Lobez/September 25th, 2024		
NORSON This acceptance doe for his	K M-650 and ISO 1 is not exempt any p products within the	7782 for supply of ourchaser from his e essential variable	the above listed presponsibility to e	roducts and nsure that t	this qualification is valid
Qualified/Accept	Signature/Date: 09/10/2024 M. W. W. W. Malm. André Mikkeisen				