| | QTR - Qualification Test Record | | | | QTR. No.: 003 |
|---|---|-----------------------------|--|---------------------------|---------------|
| | NORSOK M-650 | | | Rev. No.: 3 | |
| | MPCR – Manufacturing procedure | | | | MPCR Nº:001 |
| | conformity record ISO 17782 | | | | Rev. No : 2 |
| Manufacturer name/address/ Web page: | INDUSTEEL BELGIUM 266, rue de Châtelet B-6030 CHARLEROI (BELGIUM) | | | | |
| Reference standards | NORSOK M-650 rev 4 – Compliant with ISO 17782 rev Oct. 2018 | | | | |
| Material designation and MDS No.: | SS type 22 Cr Duplex UNS S31803 UNS S32205 acc. to MDS D45 rev 6 | | | | |
| Manufacturing procedure summary doc. No.: | Manufacturing procedure summary MS01 Rev. No.: 7 | | | | |
| Products and manufacturing process(es): | Hot rolled plates | | | | |
| Mandatory conditions and sub- contractors: | Heat Treatment in furnace N° 1 (max thickness 80 mm) or furnace N°7 (max thickness 38 mm) | | | | |
| Qualification expires: | October 2029 | | | | |
| Other information: | Verification of heat treatment procedure carried out to procedure N° P0965A for furnace N°1. See report signed 09.07.2014 Verification of heat treatment procedure carried out to procedure N° P0964A for furnace N°7. See report signed 01.08.2013 QTR rev 3/MPCR rev 2 : renewal of qualification | | | | |
| Tested and Qualified Thickness and Weight | | | | | |
| Products and manufacturing process(es): | Test record No. | Tested thickness (mm) | Qualified thickness (mm) | Test pie weigh (kg) | |
| Plates (S32250) Furnace N°1 | 597255.001 | 80 | T ≤ 80 | No | No |
| | | ····· | | | |
| Qualification/Acceptance signatures | | | | | |
| Manufacturer: | Prepared by/Dáte E. Hologne/ Sept | | Checked by/Date: D. Mestres-Lobez/ September 25, 2024 | | |
| The manufacturer and this QTR/MPCR are evaluated and found to be in compliance with the requirements of NORSOK M-650 and ISO 17782 for supply of the above listed products and materials. | | | | | |
| This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 and ISO 17782. | | | | | |
| Qualified/Beconted by (| | | | | 09/10/2024 |
| Formebu, Norway NO 929 877 950 VAT | | | André Mikkelsen | | |