

According to the Construction Products (Amendment etc.) (EU Exit) Regulations 2019/2020

1. Unique identification code of the product-type :

Plate S690QL / 1.8928

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4) :

Plates S690QL / 1.8928 according to EN 10025-6

3. Intended use or uses of the construction product, in accordance with the applicable designated technical specification, as foreseen by the manufacturer :

Welded, bolted and riveted structures

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant Article 11(5) :

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Site de Châteauneuf
118 Route des Etaings
42800 Châteauneuf
France
Tél : +33 477752007**

e-mail : info.dopil@arcelormittal.com

Link : <https://industeel.arcelormittal.com/downloads/certifications-quality/>

5. Name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2) :

Not applicable

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V :

System 2+

7. In case of the declaration of performance concerning a construction product covered by a designated standard :

Approved factory production control certification body, TUV SUD BABTUNLIMITED, Nr 0168 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control nr 0168 - CPR – M - 008 – 2023 rev 1.

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8. Declared performance

Essential characteristic		Performance		Designated technical specification
Tolerance on dimensions / shape	Thickness		EN 10029 Class A	
	Flatness		EN 10029 Class N	
Yield strength	Nominal thickness (mm)		Values	
	>	≤	min (MPa)	
	100	150	630	
Tensile strength	Nominal thickness (mm)		Values	
	>	≤	min (MPa)	max (MPa)
	100	150	710	900
Elongation	Nominal thickness (mm)		Values	
	>	≤	min (%)	
	100	150	14	
Impact strength (longitudinal direction)	Nominal thickness (mm)		Values	
	>	≤	T (°C)	min Kv (J)
			0	50
	100	150	-20	40
		-40	30	
Impact strength (transversal direction)	Nominal thickness (mm)		Values	
	>	≤	T (°C)	min Kv (J)
			0	35
	100	150	-20	30
		-40	27	
Chemical composition	Nominal thickness (mm)		Values	
	>	≤	Element	max(%)
			C	0.20
			Si	0.80
			Mn	1.70
			P	0.020
			S	0.010
			N	0.015
			B	0.005
			Cr	1.50
			Mo	0.70
			Ni	2.0
			Cu	0.50
		V	0.12	
		Nb	0.06	
		Ti	0.05	
Weldability	Nominal thickness (mm)		Values	
	>	≤	CEV (%max)	
	100	150	0.83	

EN 10025 : 2022

9. The performance of the product identified in points 1 & 2 is in conformity with the declared performance point 8.
This declaration Of Performance is issued under the sole responsibility of the manufacturer identified in point 4.



DECLARATION OF PERFORMANCE (UK)

DOPIL_S690QL_1.8928_UK
English version
Revision 00

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Signed for and on behalf of the manufacturer by :

Aurélien CHAIZE

Metallurgical Eng.

Châteauneuf, 2023-03-06

A handwritten signature in black ink, consisting of a series of loops and a long horizontal stroke, positioned to the right of the printed name and title.