

1. Unique identification code of the product-type :

Plate S690Q / 1.8931

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4) :

Plates S690Q / 1.8931 according to EN 10025-6

3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer :

Welded, bolted and riveted structures

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant Article 11(5) :

**INDUSTEEL France
Site de Châteauneuf
118 Route des Etaings
42800 Châteauneuf
France
Tél : +33 477752007**

e-mail : info.dopindusteel@arcelormittal.com

Link : [Certifications & Quality - Industeel \(arcelormittal.com\)](#)

5. Name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2) :

Not applicable

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V :

System 2+

7. In case of the declaration of performance concerning a construction product covered by a harmonised standard :

Notified factory production control certification body, TÜV SÜD Industrie Service GmbH n° 0036 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control n° 0036 - CPR - M 93.2016.003

8. Declared performance

Essential characteristic			Performances		Harmonized technical specification
Tolerance on dimensions / shape	Thickness		EN 10029 Class A		EN 10025-6 : 2022
	Flatness		EN 10029 Class N		
Yield strength	Nominal thickness (mm)		Values		
	>	≤	min (MPa)		
	100	200	630		
Tensile strength	Nominal thickness (mm)		Values		
	>	≤	min (MPa)	max (MPa)	
	100	200	710	900	
Elongation	Nominal thickness (mm)		Values		
	>	≤	min (%)		
	100	200	14		
Impact strength (longitudinal direction)	Nominal thickness (mm)		Values		
	>	≤	T (°C)	Min Kv (J)	
	100	200	0	40	
			-20	30	
Impact strength (transversal direction)	Nominal thickness (mm)		Values		
	>	≤	T (°C)	Min Kv (J)	
	100	200	0	30	
			-20	27	
Chemical composition	Nominal thickness (mm)		Values		
	>	≤	Element	max (%)	
	100	200	C	0.20	
			Si	0.80	
			Mn	1.70	
			P	0.025	
			S	0.015	
			N	0.015	
			B	0.005	
			Cr	1.50	
			Cu	0.50	
			Mo	0.70	
			Nb	0.06	
			Ni	2.0	
			Ti	0.05	
V			0.12		
Zr	0.15				
Weldability	Nominal thickness (mm)		Values		
	>	≤	CEV (%max)		
	100	200	0.83		

9. The performance of the product identified in points 1 & 2 is in conformity with the declared performance point 8.

This declaration Of Performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by :

Ing. Aurélien CHAIZE

Metallurgy Manager

Châteauneuf, 2025-11-04

