

According to the Construction Products (Amendment etc.) (EU Exit) Regulations 2019/2020

1. Unique identification code of the product-type :

**Plate S460NL / 1.8903**

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4) :

**Plates S460NL / 1.8903 according to EN 10025-3**

3. Intended use or uses of the construction product, in accordance with the applicable designated technical specification, as foreseen by the manufacturer :

**Welded, bolted and riveted structures**

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant Article 11(5) :

**INDUSTEEL France  
Site de Châteauneuf  
118 Route des Etaings  
42800 Châteauneuf  
France  
Tél : +33 477752007**

**e-mail : [info.dopil@arcelormittal.com](mailto:info.dopil@arcelormittal.com)**

**Link : <https://industeel.arcelormittal.com/downloads/certifications-quality/>**

5. Name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2) :

**Not applicable**

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V :

**System 2+**

7. In case of the declaration of performance concerning a construction product covered by a designated standard :

**Approved factory production control certification body, TUV SUD BABTUNLIMITED, Nr 0168 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control nr 0168 - CPR – M - 008 – 2023 rev1.**

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## 8. Declared performance

Essential characteristic	Performances	Designated technical specification	
Tolerances on dimensions / shape	Epaisseur	EN 10029 Class A	
	Planéité	EN 10029 Class N	
Yield strength	Nominal thickness (mm)	Values	
	>      ≤	min (MPa)	
	100      150	380	
	150      200	370	
Tensile strength	Nominal thickness (mm)	Values	
	>      ≤	min (MPa)      max (MPa)	
	100      150	530      710	
	150      200	530      710	
Elongation	Nominal thickness (mm)	Values	
	>      ≤	min (%)	
	100      150	17	
Impact strength	Nominal thickness (mm)	Values	
	>      ≤	T (°C)      min Kv (J) longitudinal direction      Max Kv (J) transversal direction	
	100      200	-50	16      27
		-40	20      31
		-30	23      40
		-20	27      47
		-10	30      51
		0	34      55
20		40      63	
Chemical composition	Nominal thickness (mm)	Values	
	>      ≤	Element      min (%)      max (%)	
	100      200	C	0.20
		Si	0.60
		Mn	1.00      1.70
		P	0.025
		S	0.020
		Nb	0.05
		V	0.20
		Al <sub>total</sub> *	0.02
		Ti	0.05
		Cr	0.30
		Ni	0.80
		Mo	0.10
Cu		0.55	
N	0.025		
Weldability	Nominal thickness (mm)	Values	
	>      ≤	CEV (%max)	
	100      200	0.55	

EN 10025-3 : 2019

\* When other nitrogen binding elements are used, the minimum Al value does not apply

9. The performance of the product identified in points 1 & 2 is in conformity with the declared performance point 8.

This declaration Of Performance is issued under the sole responsibility of the manufacturer identified in point 4.



**DECLARATION OF  
PERFORMANCE (UK)**

DOFIL\_S460NL\_1.8903\_UK  
English version  
Revision 00

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Signed for and on behalf of the manufacturer by :

**Aurélien CHAIZE**

**Metallurgical Eng.**

**Châteauneuf, 2023-03-06**

A handwritten signature in black ink, consisting of a series of loops and a long horizontal stroke, positioned to the right of the printed name and title.