

DECLARATION OF PERFORMANCE

DOPIL_S460N_1.8901 English version Revision 5

1. Unique identification code of the product-type:

Plate \$460N / 1.8901

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4):

Plates S460N / 1.8901 according to EN 10025-3

3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:

Welded, bolted and riveted structures

4. Name, registrated trade name or registrated trade mark and contact address of the manufacturer as required pursuant Article 11(5):

INDUSTEEL France
Site de Châteauneuf
118 Route des Etaings
42800 Châteauneuf
France

Tél: +33 477752007

e-mail: <u>info.dopindusteel@arcelormittal.com</u>
Link: <u>Certifications & Quality - Industeel (arcelormittal.com)</u>

5. Name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2):

Not applicable

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V :

System 2+

7. In case of the declaration of performance concerning a construction product covered by a harmonized standard :

Notified factory production control certification body, TÜV SÜD Industrie Service GmbH n° 0036 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control n° 0036 - CPR - M 93.2016.003.



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8. Declared performance

Tolerance on dimensions /shape	Essential characteristic			Performances			Harmonised technical specification	
Mominal thickness (mm)	Tolerance on	Thickness		EN 10029 Class A				
Nominal thickness (mm)		Flatness		EN 10029 Class N				
Yield strength	Yield strength							
Tensile strength				,				
Tensile strength		100	150					
Tensile strength		150	200	370				
Tensile strength	Tensile strength	Nominal thickness (mm)		Imposition				
100		>	≤	min (MPa) max (MPa)				
Nominal thickness (mm)		100	150	530	7	10		
Elongation		150	200	530	710			
Too 150 17 150 17 150 17 150 200 17 17 150 200 17 17 150 200 17 17 17 17 17 18 18 18	Elongation	Nominal thickness (mm)		Imposition				
To 150 17 150 17 150 17 150 150 17 150 150 17 150 150 17 150 150 17 150 150 17 150 150 150 17 150 15		>	≤	min (%)			6	
Nominal thickness (mm)			150					
Chemical composition 100 200 P				17				
Chemical composition 100 200 P	Impact strength	Nominal t	hickness (mm)	Imposition		ı	ij	
Chemical composition 100 200 P		>	≤	T (°C)	transversale	longitudinale	20	
Chemical composition 100 200 P		100		-20)25-3 :	
Chemical composition 100 200 P				-10	24	43		
Chemical composition 100 200 P			200	0	27	47		
Chemical composition 100 200 P				20	31	55		
Chemical composition 100 200 P	Chemical composition	Nominal thickness (mm)				\sim		
Chemical composition 100 200 P		>	≤		min (%)		1(
Chemical composition 100 200 P		100	200				EN 3	
Chemical composition 100 200 P								
Chemical composition					1.00			
Nb								
100 200								
100 200 Al _{total} * 0.02 Ti 0.05 Cr 0.30 Ni 0.80 Mo 0.10 Cu 0.55 N 0.025								
Cr 0.30 Ni 0.80 Mo 0.10 Cu 0.55 N 0.025					0.02	3.23		
Ni 0.80 Mo 0.10 Cu 0.55 N 0.025				Ti				
Mo 0.10 Cu 0.55 N 0.025								
Cu 0.55 N 0.025								
N 0.025					1			
					1			
Nominal trickness (mm) Imposition		Nominal thickness /mm\						
	Weldability			Imposition CEV (%max)				
				0.55				

^{*} When other nitrogen binding elements are used, the minimum Al value does not apply.

9. The performance of the product identified in points 1 & 2 is in conformity with the declared performance point 8.

This declaration Of Performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by :

Ing. Aurélien CHAIZE Metallurgy Manager Châteauneuf, 2025-11-04