

QUALIFICATION TEST RECORD

QTR N°31254

Rev n°0

Manufacturer Name/adress	INDUSTEEL CREUSOT 56, rue Clemenceau – BP 56 71202 LE CREUSOT Cedex
Reference standard:	NORSOK M650 Rev. 4
Material designation And MDS N°:	ASTM A240 Gr UNS S31254-W1.4547 MDS R 15 Rev 5
Manufacturing summary N°:	MS M650/4 S31254 Rev n°1
Product and manufacturing process:	Hot rolled plates
Mandatory conditions And sub-contractors:	Ingot casting from Industeel Creusot Heat treatment in furnace IO8
Other information:	Heat treatment verification has been carried out. Ref reports dated 26.03.19
Qualification expires:	August 2024

Tested and Qualified Thickness and Weight

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Products and	Test	Plate	Heat	Tested	Qualified	Test piece	Qualified
manufacturing	record	number	number	Thickness	Thickness	Weight	Weight
process	N°			(mm)	(mm)	(Kg)	(Kg)
Hot rolled plates	1	139937.11	A182004	36	4.76 to 40	4500	All

Qualification/Acceptance signatures

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Prepared by/Date:

A. LAMONTAGNE / 17.07.2019

Checked by/Date:

INDUSTEEL CREUSOT

The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.

This Acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650

Qualification testing witnessed by third party:

TÜV SÜD INDUSTRIE SERVICE GMBH Dudenstrasse 28,D-68167 Mannheim

TÜV Inspection N°: 600225688

Signature/Date:

Dipl.-Ing. M. Adam

Qualified/Accepted by (Company name/address)

AkerSolutions

Fornebu, Norway NO 929 877 950 VAT Signature/Date:

ature/Date: 8/8/2019
Andri Mihhulom