

DECLARATION OF PERFORMANCE (DoP) DOPIC006_1.4539| English version - Rev 03 According to Construction Products Regulation 305/2011/EU

1) Unique identification code of the product-type : 1.4539

2) Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4):

Hot-rolled stainless steel plates according to EN 10088-4

3) Intended use or use of the construction product in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

Building construction and civil engineering

4) Name, registered trade name or registered trade mark and contact address of the manufacturer as requires pursuant to Article 11 (5)

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5) Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):

Not applicable

6) System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:

System 2+

7) In case of the declaration of performance concerning a construction product covered by a harmonised standard:

EN 10088-4:2009

Notified factory production control certification body TÜV SÜD Industrie Service GmbH, Nr 0036 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control nr 0036 - CPR - M - 083 – 2015

8) In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:

Not applicable



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9) Declared performance

Essential caracteristic	Performance				Harmonized technic specification
Tolerance on dimensions and shape	Thickness, length and width Flatness on cut to length plate		EN 10029		
Yield Strength 0,2%	Nominal thickness (mm)		Values (MPa) (tr.)		
	>	≤	min	max	1
		75	220		
	75	150	**		1
Yield Strength 1%	Nominal thickness (mm)		Values (MPa) (tr.)]
	>	≤	min	max	
		75	260		
	75	150	**		
Tensile Strength (TS)	Nominal thickness (mm)		Values (MPa) (tr.)]
	>	≤	min	max	
		75	520	720	
	75	150	**	**	
Elongation %	Nominal thickness (mm)		Values (%) (tr.)		
	>	≤	min	max	EN 10088-4:2009
		75	35		
	75	150	**		
Impact test (KV)	Nominal thickness (mm)		KV mini at +20°C (J)		
	>	≤	long.	tr.	
		75	100	60	
	75	150	**	**	
Intergranular corrosion test	Nominal thickness (mm) Values (J)		ies (J)		
	>	≤	Guaranteed according to ISO 3651-2		
		75			
	75	150			
Chemistry			%		
			C ≤ 0,02	N ≤ 0,15	
			Si ≤ 0,7	19 ≤ Cr ≤ 21	
			Mn ≤ 2	1,2 ≤ Cu ≤ 2	
			P ≤ 0,03	$4 \le Mo \le 5$	
			S ≤ 0,010	24 ≤ Ni ≤ 26	4
Weldability	proven by chemical composition proven by chemical composition proven by impact test proven by elongation no performance determined				
Durability					
Fracture/brittle toughness					
Formability					
Regulated substance		no periorina			

** subject to agreement between manufacturer and his customer

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9

This declaration of performance is issued under the responsibility of the manufacturer identified in point 4

Signed for and on behalf of the manufacturer by:

Aude Lamontagne Head of Metallurgy Department Le Creusot, 23 July 2019

Sophie Antonini Head of Quality Assurance Department Le Creusot, 23 July 2019